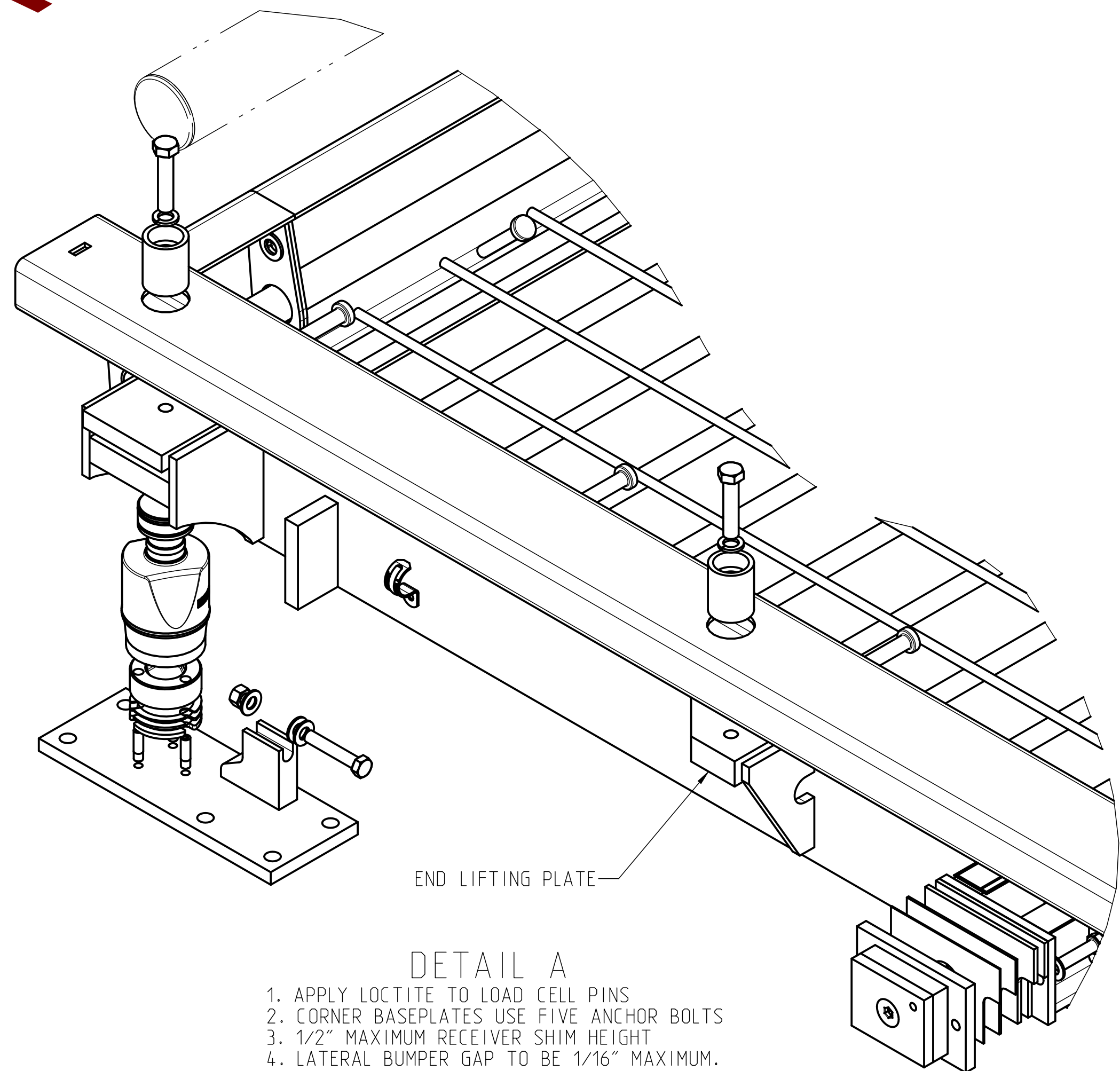


SIZE & CONFIGURATION				DIMENSIONAL CHART					
SCALE SIZE	FIRST	MIDDLE	TERMINAL	MINIMUM FOUNDATION OPENING ("A")	DECK LENGTH "B"	TOTAL L/C "C"	"D"	"E"	"F"
15.9 m	5.3	5.3	5.3 m	16.091 m	16.040 m	15.888 m	5.296 m	5.296 m	5.296 m
16.7 m	5.3	5.3	5.3 m	16.853 m	16.802 m	16.650 m	5.296 m	6.058 m	5.296 m
18.3 m	6.1	6.1 m	6.1 m	18.377 m	18.326 m	18.174 m	6.058 m	6.058 m	6.058 m


REINFORCING STEEL SCHEDULE (A.S.T.M. A-615M GRADE 60 [420 MPa] OR EQUIVALENT)											
MODULE SIZE		ST1					ST2				
LENGTH	WIDTH	QTY	SIZE ₂	LENGTH	SPACING ₂	WGT	QTY	SIZE ₂	LENGTH	SPACING	WGT
5.3 m	3.0 m	22	Ø25 mm	4.95 m	132 mm	433 Kg	37	Ø13 mm	2.87 m	131 mm	106 Kg
5.3 m	3.4 m	22	Ø25 mm	4.95 m	147 mm	433 Kg	37	Ø13 mm	3.17 m	131 mm	117 Kg
6.1 m	3.0 m	22	Ø25 mm	5.71 m	132 mm	500 Kg	37	Ø13 mm	2.87 m	152 mm	106 Kg
6.1 m	3.4 m	22	Ø25 mm	5.71 m	147 mm	500 Kg	37	Ø13 mm	3.17 m	152 mm	117 Kg

1. DIMENSIONS ARE PROVIDED FOR REFERENCE. SPACING IS DETERMINED BY SUPPORT SADDLES.
2. MINIMUM ACCEPTABLE SIZE.



- ### DETAIL A
1. APPLY LOCTITE TO LOAD CELL PINS
 2. CORNER BASEPLATES USE FIVE ANCHOR BOLTS
 3. 1/2" MAXIMUM RECEIVER SHIM HEIGHT
 4. LATERAL BUMPER GAP TO BE 1/16" MAXIMUM.
 5. END BUMPER GAP TO BE 1/8" MAXIMUM.

1. AFTER RECOMMENDED CURING OF CONCRETE, BEGIN BY LIFTING THE SCALE ONE SECTION AT A TIME, WORKING FROM ONE END TO THE OTHER.
2. IF NECESSARY, REMOVE GAP COVERS AND INSERT UPPER RECEIVERS INTO ENDPATES.
3. PLACE 20-TON STUBBY BOTTLE-JACK, CENTERED UNDER EACH LIFTING PLATE, AND CAREFULLY LIFT THE SECTION APPROXIMATELY 4-INCHES.
4. SLOWLY LOWER THE ENDPATE WITH RECEIVERS ONTO BASEPLATES AND LOCATING TOOLS.
5. REPEAT THE ABOVE PROCEDURE FOR REMAINING SECTIONS.

										METTLER TOLEDO		NTHS Columbus, OH USA		Drawn <input checked="" type="checkbox"/> CMD Change <input type="checkbox"/>		02/23/16		Scale: 1:25 Format: ANSI E Regulates: -			
										Order to protection notice ISO 9006 / Schutzvermerk ISO 9006 beachten (verordnen)											
										VTC191 GLO 3-Mod		Drawing No: 61808113									
Model: 61808113 Δ Rel-Level: 30										Units: INCH		Drawings: Δ		Rel-Level: 21		Sheet: 1/1					